



**MODEL MTU (PADDLE AGITATION) OR BBU (VIBRATORY AGITATION) BULK BAG UNLOADING STATION**

#INQ-BBU

Date \_\_\_\_\_

Please complete this questionnaire to enable our engineers to make a proper analysis of the size, model and type of Unloading Unit best suited to satisfy your application.

Company Name \_\_\_\_\_ Your Name \_\_\_\_\_  
Address \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
Phone Number \_\_\_\_\_ Fax Number \_\_\_\_\_ E-mail \_\_\_\_\_  
Your B.E.S.T. Rep. (if known) \_\_\_\_\_ Rep's Address \_\_\_\_\_

**1. EQUIPMENT FEATURES:**

**MODEL NOMENCLATURE**

**EXAMPLE:** MODEL

**MODEL**  
**MTU-4000-AC-AU-12-IH-IV-HM-LC**  
Bulk Bag Unloader, 2 ton (4000#) capacity air cylinder agitators, Auto NEMA 12 controls, intermediate hopper with level control, iris valve, electric hoist with manual trolley all mounted on load cells

MODEL	(MTU) Cylinder Agitation (BBU) Vibratory	Unloader Style	Unloader Design Cap.	Type of Agitation	Controls	NEMA Rating of Installation Area	Option	Liner	Hopper Type	Flow Control	Hoist	Load Cell	50# Bag Dump	Tote Bin Unload
	1.25 ton (2500#) 2 ton (4000#)	(AC) Air Cylinder (BE) Motor Vibratory (BEST Electric)	(AP) Air Piston Vibrator	(MA) Manual Controls (AU) Auto Controls	(12) NEMA 12 Dust Tight (4) NEMA 4 Washdown (7) NEMA 7-8 Washdown Stainless (9) NEMA 7-9 Explosion Proof	(BX) Bag Extensifier Feature (LT) Liner Tensioner on Transporter	(PK) Single Tip Bag w/Piercing Knife Device (IH) Intermediate Hopper w/Level Control (GP) Glove Port Access	(IF) Iris Valve (Control Flow) (SG) Slide Gate (On-Off Flow) (BP) Best Pincher (for partially unloaded bags)	(NF) No Upper Frame (HM) Electric Hoist w/Manual Trolley (HP) Electric Hoist w/Powered Trolley	(LC) Loaded Cell Supported Frame	(BD) Bag Dump, Insert for 50# Bags (TB) Tote (IBC) Bin Unload, Insert Adapter			

**QUOTE:** (fill in your spec info)

NOTE: If an option in one or any of the columns is not needed, just omit that letter or number

Construction material for product contact areas:  Mild Steel  304 Stainless  316 Stainless  Other \_\_\_\_\_  
 Frame Paint Finish (specify): \_\_\_\_\_

**2. BULK BAG DIMENSIONS:**

Bulk Bag Dimensions: Width: \_\_\_\_\_ X Length: \_\_\_\_\_ X Height: \_\_\_\_\_, Filled Diameter: \_\_\_\_\_ Max.  
Bulk Bag Outlet Spout Dimensions: \_\_\_\_\_ " Dia. X \_\_\_\_\_ " Length  
Strap length from top of bag to top of strap is: \_\_\_\_\_ " Length Filled Bag Weight: \_\_\_\_\_ lbs.

**3. OPERATION:**

Number of bags to be unloaded per hour: \_\_\_\_\_ per shift (8 hours): \_\_\_\_\_  
Estimated unloading flow rate in lbs./hr.: \_\_\_\_\_ lbs./hr. Weight in lbs. per bag: \_\_\_\_\_ lbs.  
Specify secondary equipment to follow unloader:  Screener  Feeder  Screw Conveyor  Gain in Weight (batching)  
 Slide Gate  Rotary Feeder  Other (specify): \_\_\_\_\_  Loss of Weight (batching)  
Is B.E.S.T. to supply secondary equipment?  Yes  No  
Unusual operating conditions (high temp. zone, dirty atmosphere, etc.). Specify: \_\_\_\_\_  
Duty Cycle:  Continuous \_\_\_\_\_ hrs.  Intermittent: On Time \_\_\_\_\_ Off Time \_\_\_\_\_

**4. PRODUCT:**

Material to be handled: \_\_\_\_\_  
Test samples being furnished? (1 cu. ft. req'd - send prepaid):  Yes  No  Return  Destroy (Phone factory to request test sample file number)  
Weight per cu. ft.: \_\_\_\_\_ lbs. Angle of Repose: \_\_\_\_\_  
Material Characteristics:  Dry  Flaky  Abrasive  Granular  Corrosive  Wet  
 Sticky  Powdery  Hygroscopic  Explosive  Toxic  Fluffy  
 Other (specify) \_\_\_\_\_  
Particle Size: Max \_\_\_\_\_ Min \_\_\_\_\_ Moisture Content \_\_\_\_\_ % Material temperature \_\_\_\_\_ °F  
Other Comments: \_\_\_\_\_

**5. POWER SUPPLY:**

Pneumatic P.S.I.: \_\_\_\_\_ C.F.M. Available: \_\_\_\_\_  Electric Voltage: \_\_\_\_\_ Phase: \_\_\_\_\_ Cycle: \_\_\_\_\_  
Controls to be NEMA \_\_\_\_\_ rated.  Dust Tight  Water Tight  Explosion Proof  
If hazardous area, specify: Class: \_\_\_\_\_ Group: \_\_\_\_\_ Div.: \_\_\_\_\_